

D5589-1 GUSSET, OUTBOARD LH

D5589-2 GUSSET, OUTBOARD RH

- NOTES:
- 1) MATERIAL: MAKE FROM D5589-1F
  - 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK  
PRIME GREY PER QSI 005, 4.2.1.3.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.11 lbs

RELEASED  
2018 AUG 14  
ECN 18-784

APPROVED

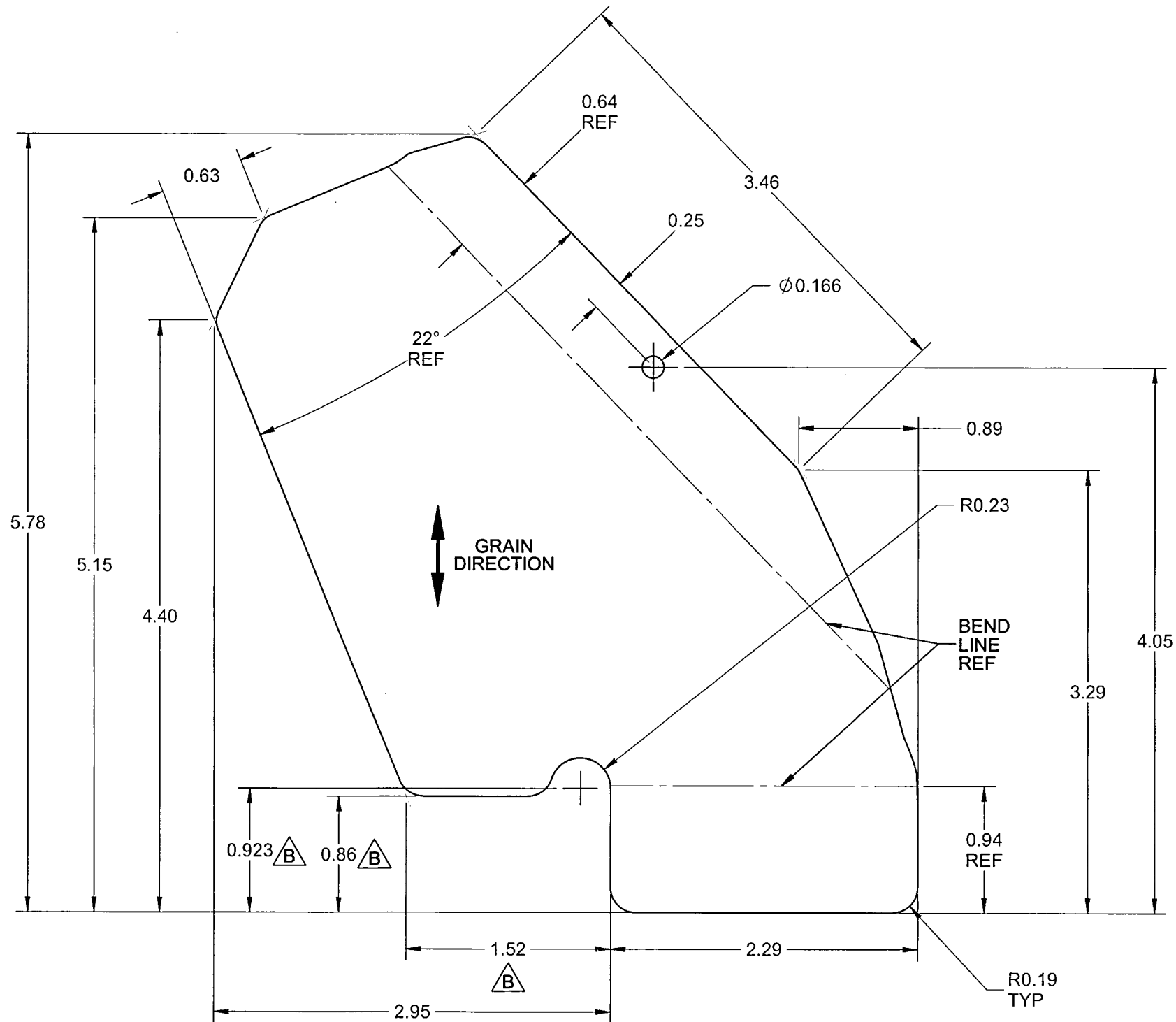
B	REVISE FLAT PATTERN PER OEM SHAPE (NCR18-6898)	CP	18.06.26
A	NEW ISSUE	RF	17.11.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	CP		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5589	SHEET 1 OF 2
APPROVED	DSW	TITLE	SCALE
DE APPR.	CP	GUSSET, OUTBOARD	NTS
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**D5589-1F GUSSET, OUTBOARD**  
(FLAT PATTERN)

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs
- 8) UNDEFINED FEATURES CONTROLLED BY CAD FILE "D5589-1F REV. B.DXF"

**RELEASED**

2018 AUG 14

APPROVED

DESIGN	AJS	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	CP	EUGENE, OR	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5589	SHEET 2 OF 2
APPROVED	DSW	TITLE	SCALE
DE APPR.	CP	GUSSET, OUTBOARD	NTS
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